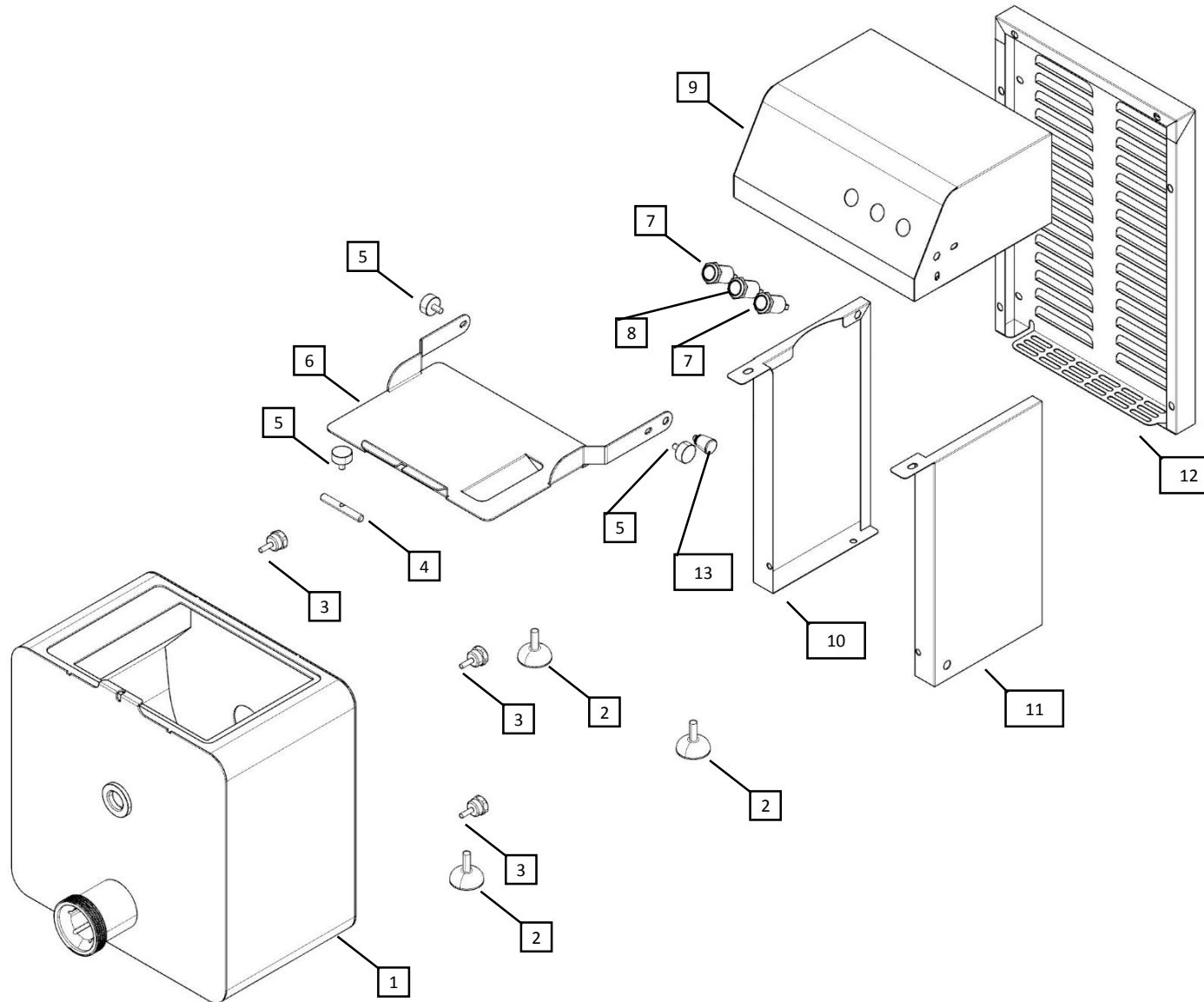
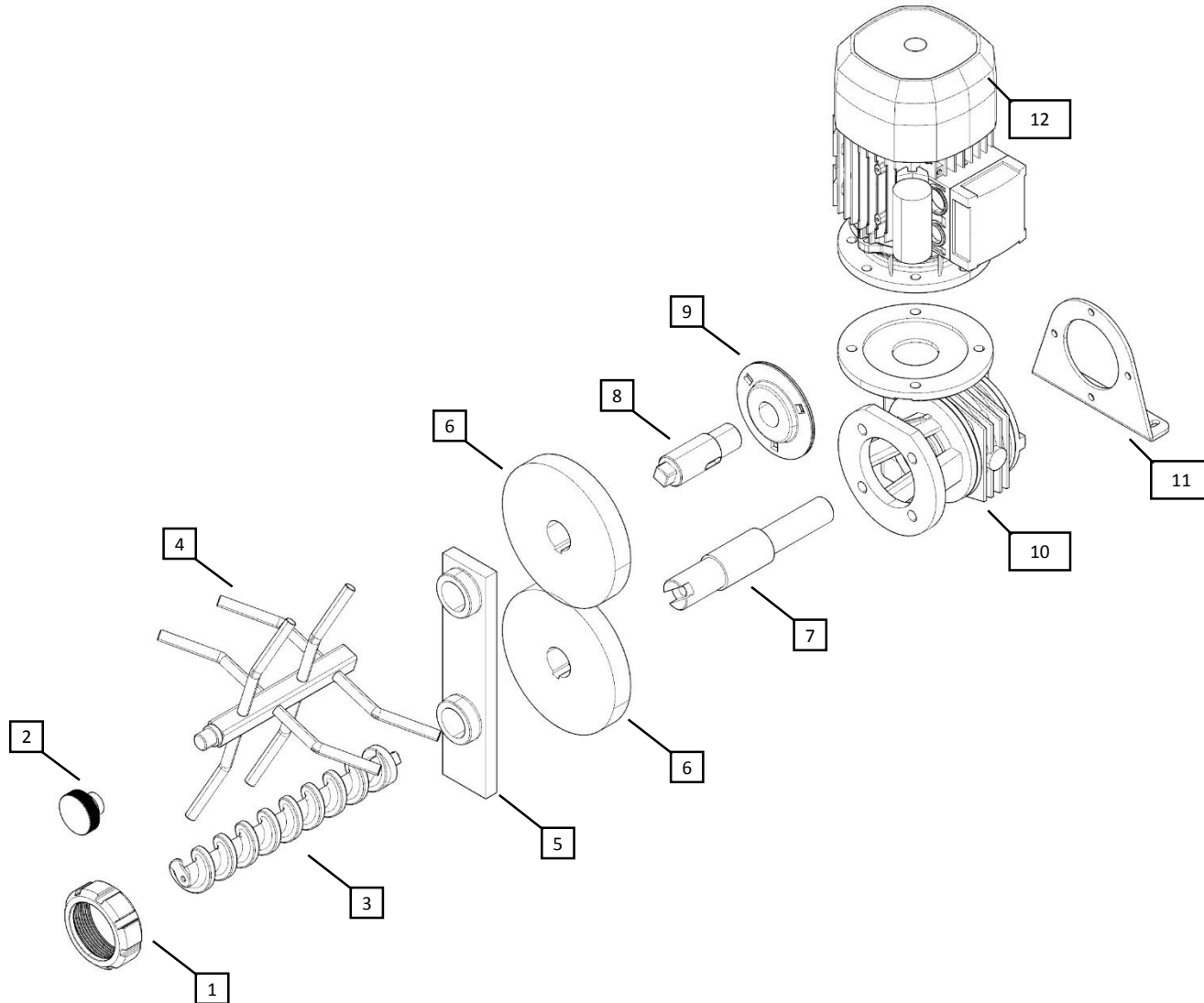


# GT104M: exploded view – external parts



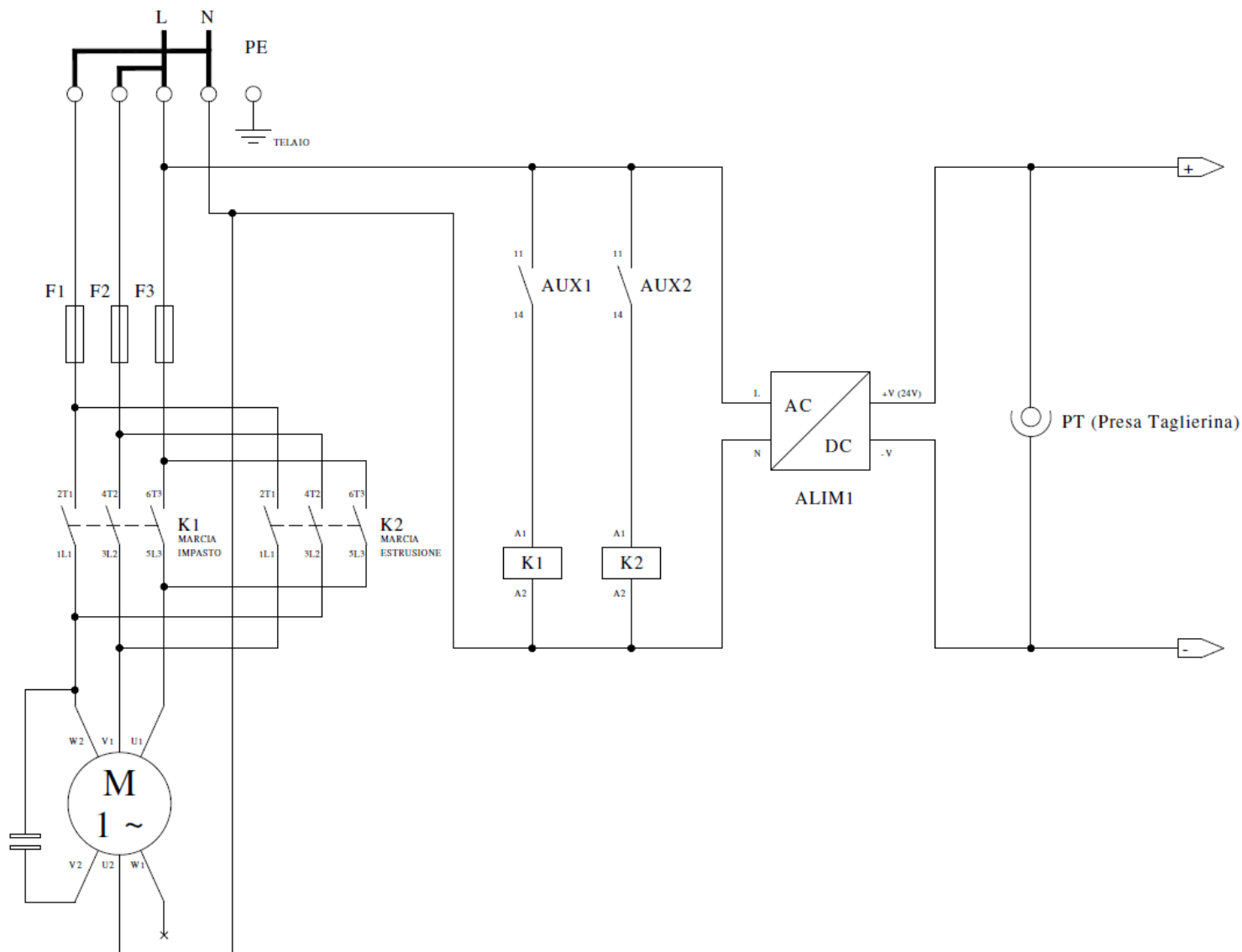
| SYMBOL | CODE     | DESCRIPTION                             |
|--------|----------|-----------------------------------------|
| 1      | LVA10001 | Tank GT104                              |
| 2      | PDGE0001 | Foot of pin D 40mm M8; polyamide H 13mm |
| 3      | TRM10001 | tank fixing screw                       |
| 4      | TRT10001 | locking rod tank cover                  |
| 5      | TRM10002 | cover fixing knob                       |
| 6      | LCP10001 | Tank cover                              |
| 7      | CEPU0002 | Switch vandal resistant IP67 blu light  |
| 8      | CEPU0001 | Switch vandal resistant IP67 red light  |
| 9      | LCR10001 | dashboard controls                      |
| 10     | LCA10001 | Left carter GT104                       |
| 11     | LCA10002 | Right carter GT104                      |
| 12     | LSC10001 | Rear casing GT104                       |
| 13     | CEMC0002 | Spring loader plunger                   |

# GT104M: exploded view – internal parts



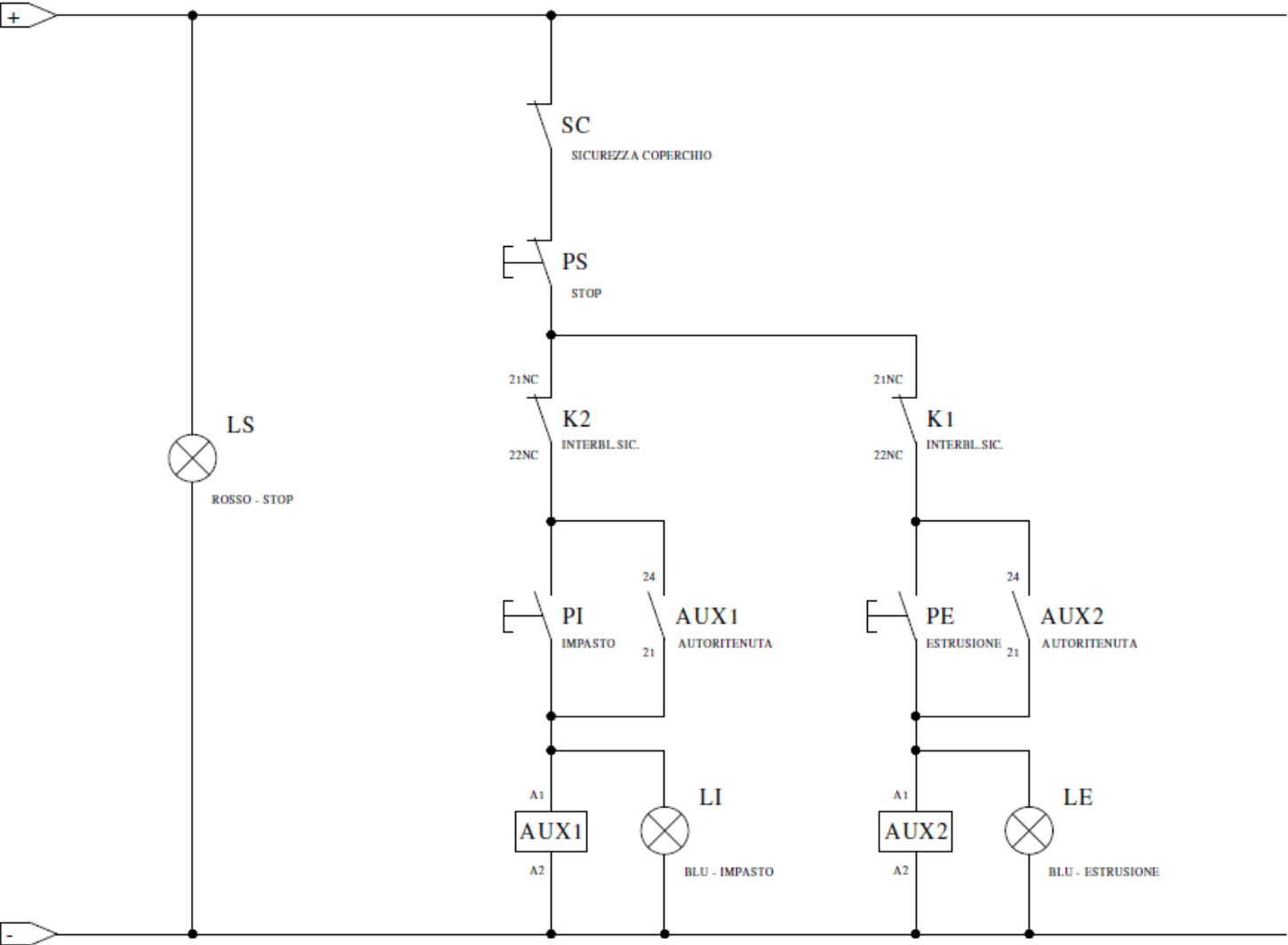
| SYMBOL | CODE     | DESCRIPTION                            |
|--------|----------|----------------------------------------|
| 1      | TRG20001 | Die locking ring                       |
| 2      | TRB20001 | Mixer centering ring                   |
| 3      | TRC20001 | Spiral body GT104                      |
| 4      | LRO30001 | Mixer element GT104                    |
| 5      | TRB30001 | Pinion centering bush                  |
| 6      | TRR40001 | Cylindrical gear wheel M2 Z70 Dp 140mm |
| 7      | TRA10002 | Gearmotor shaft                        |
| 8      | TRA10001 | Mixer shaft                            |
| 9      | CUAA0001 | Mixer shaft bearing                    |
| 10     | RIAA0001 | Gearmotor GT104                        |
| 11     | LFA10001 | Gearmotor flange                       |
| 12     | MEMN0001 | SINGLE-PHASE MOTOR                     |

# GT104M: power supply wiring diagram



| SYMBOL       | CODE     | DESCRIPTION                                                |
|--------------|----------|------------------------------------------------------------|
| F1 – F2 – F3 | CEFU0001 | Fuse time-lag 10A 250VAC 6,3x32mm                          |
|              | CEFU0002 | Fuse holder 6,3x32mm 10A 250V                              |
| AUX1 – AUX2  | CERL0001 | Relay electromagnetic DPDT Ucoil: 24VDC 8A/250VAC 8A/30VDC |
| K1 – K2      | CETL0001 | Contactore MINICONT.3P4KW 1NC                              |
| PT           | CECN0001 | Socket DC supply male 5,5mm/2,5mm                          |
| ALIM1        | CEAL0001 | Power supply switched-mode modular 15W 24VDC               |
| M1           | MEMN0001 | SINGLE-PHASE MOTOR                                         |

# GT104M: control panel wiring diagram



| SYMBOL | CODE     | DESCRIPTION                            |
|--------|----------|----------------------------------------|
| LS/PS  | CEPU0001 | Switch vandal resistant IP67 red light |
| LI/PI  | CEPU0002 | Switch vandal resistant IP67 blu light |
| LE/PE  | CEPU0002 | Switch vandal resistant IP67 blu light |
| SC     | CEMC0001 | Security microswitch                   |